

ONTO THE CABLE.

FIRST SLIDE BOOT AND HOUSING IF NO DRAIN WIRE. FOLD OUTER CABLE SHIELD BACK & CLAMP TO METAL PIN INSERT. OR USE HALF OF THE SHIELD TIGHTLY TWISTED TO FORM A DRAIN WIRE & SOLDER TO THE SMALL HOLE IN THE PIN INSERT.





STRIP BACK OUTER COATING 7.0mm STRIP BACK INNER COATING 2.0mm **EXPOSING COPPER CORE**



STEP 6

CLIP IS ONLY FITTED TO THE 590 AND 591 SERIES. FOR 592 SERIES COLLAR IS FITTED BEFORE THE SCREW. ALL OTHERS JUST THE SCREW IS FITTED.



DETAIL B SCALF 1:1

SLIDE PROTECTIVE SLEEVE OVER EXPOSED WIRES BEFORE SOLDERING IF REQUIRED (SLEEVE NOT SUPPLIED) THEN SOLDER THE WIRÉS TO THE PINS AS SHOWN SLIDE HOUSING AND BOOT INTO PLACE SO PINS ARE IN THE CORRECT POSITION. WITH BOTH HOLES PARALLEL EACH OTHER.











SLIDE PROTECTIVE SLEEVE OVER SOLDERED CONNECTION AND FIT BRACKET AS SHOWN.

DETAIL C SCALE 1:1 MAX CABLE: 6mm ∅ MAX CONDUCTOR: 0.75mm ∅ PIN SOLDER BUCKET 1mm Ø +0.1 / -0.0

REFER TO CONNECTOR SPECIFICATION FOR WIRING TERMINATIONS.





DEM Manufacturing, Deltron Emcon House, Hargreaves Way

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES

GENERAL SPECIFICATION ONLY

IF IN DOUBT ASK! DO NOT SCALE DRAWING!	AUTHOR	SB	TITLE WIRING	INSTUCTION
FINISH .	EDITOR	DT	FILE DIN CO	ONNECTOR
MATERIAL .	APPROVER	DT	PART DIN CONNEC	CTOR ASSEMBLY
THE FINISHED PRODUCT SHOULD BE CLEAN AND FREE FROM ALL LIQUIDS AND DEBRIS. SURFACES SHOULD BE OF UNIFORM APPEARANCE FREE FROM SHARP EDGES, BURRS AND CORROSION	THIRD ANGLE PROJECTION	SHEET 1 OF 1	ISSUE/REV. 009	EDIT DATE 17/06/202
		SCALE 1:2 A4	RELEASED	RELEASE DATE 17/06/202